



# Heated Holding Cabinet

Parts  
Manual

HCD 93X



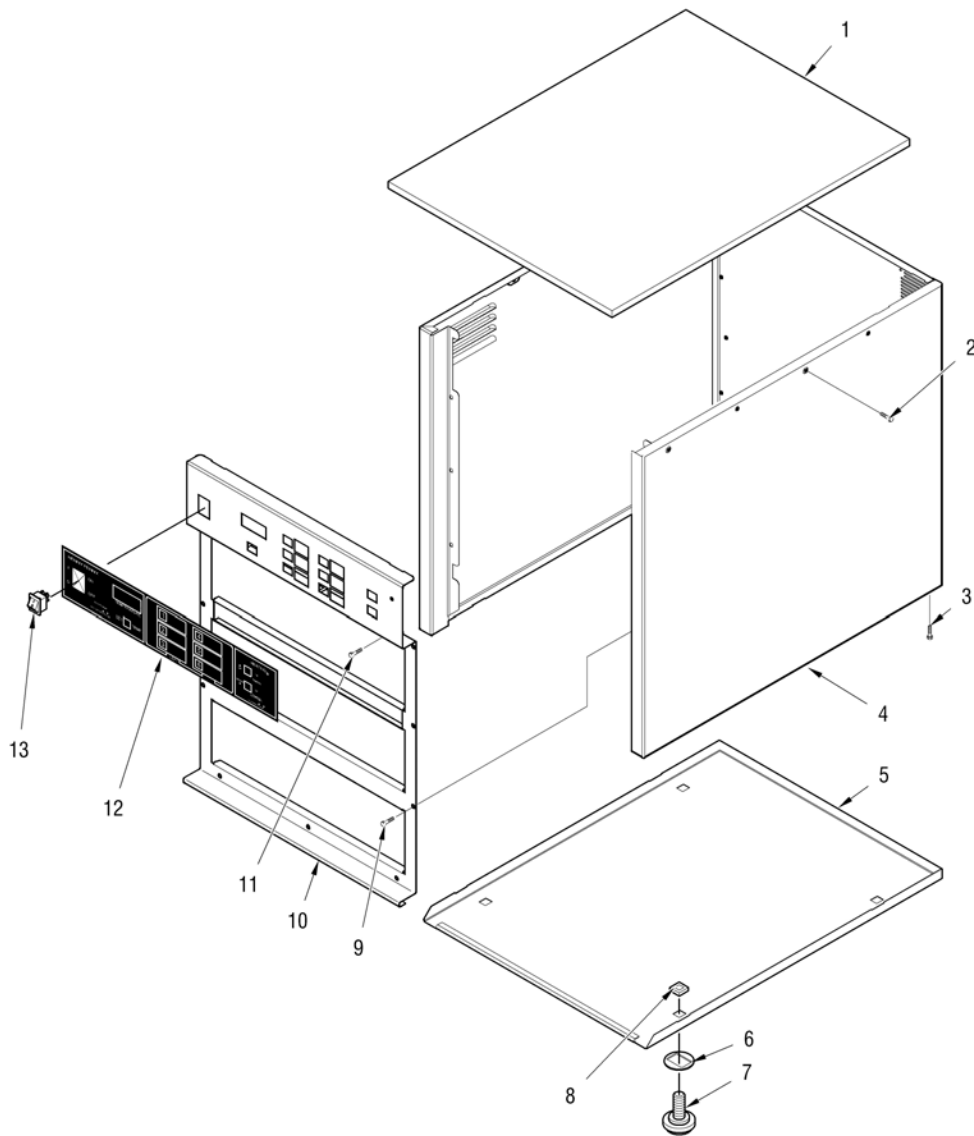


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# Exterior Panels



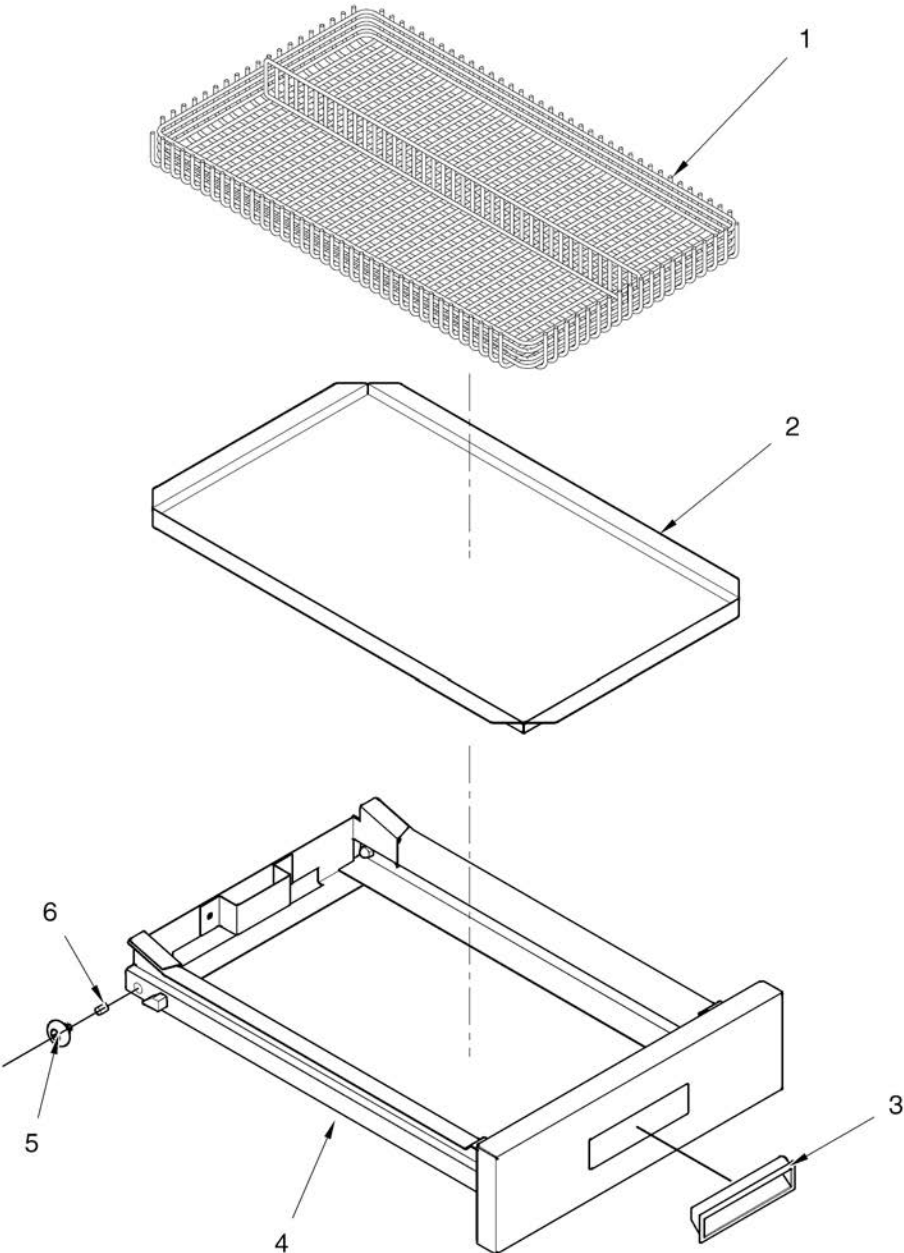
Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	31927	Cabinet top	1	1	

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
2	SC02-041	Screw	4	4	
3	SC02-041	Screw	6	6	
4	63805	Cabinet enclosure, 240 VAC, 930, (934- SN: EA0505003 & below)	-	1	
4	69989	Cabinet enclosure, 240 VAC, 930 (SN: EA0505004 & above)	-	1	
4	53821	Cabinet enclosure, CE, 930 (934 - SN: EA0505003 & below)	-	1	
4	69990	Cabinet enclosure, CE, 930(934 - SN: EA0505004 & above)	-	1	
4	53843	Cabinet enclosure, 120 VAC, 930, 934, Dairy Queen	-	1	
4	53954	Cabinet enclosure, 930Q (SN: EA0505003 & below)	-	1	
4	69993	Cabinet enclosure, 930Q (SN: EA0505004 & above)	-	1	
4	63804	Cabinet enclosure, 932 (SN: EA0505003 & below)	1	-	
4	69969	Cabinet enclosure, 932 (SN: EA0505004 & above)	1	-	
4	53961	Cabinet enclosure, CE, 932 (SN: EA0505003 & below)	1	-	
4	69967	Cabinet enclosure, CE, 932 (SN: EA0505004 & above)	1	-	
4	54056	Cabinet enclosure, 240 VAC, 932, Dairy Queen, McDonalds	1	-	

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
5	41773	Base assembly	1	1	
6	15022	Spacer	4	4	
7	26411	Leveler foot	4	4	
8	NS03-013	Cage nut	4	4	
9	SC02-016	Screw	5	7	
10	37174	Face plate panel	-	1	
10	63854	Face plate panel, CE	-	1	
10	31576	Face plate panel, McDonalds	-	1	
10	58188	Face plate panel, KFC	-	1	
10	44671	Face plate panel, E/M, 932	1	-	
10	63855	Face plate panel, E/M, CE, 932	1	-	
10	41765	Face plate panel, CDT, 932	1	-	
10	63852	Face plate panel, CDT, CE, 932	1	-	
10	44670	Face plate panel, E/M, 930	-	1	
10	63856	Face plate panel, E/M, CE, 930	-	1	
10	44712	Face plate panel, 932 , Dairy Queen	1	-	
11	SC03-004	Screw	3	3	
12	61747	Control decal, CDT, 930	-	1	
12	61728	Control decal, CDT, 932	1	-	
12	41695	Control decal, McDonalds, 932	1	-	
12	37377	Control decal, McDonalds, 934	-	1	
12	61001	Control decal, KFC	-	1	
12	61727	Control decal, E/M, 930	-	1	

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
12	61729	Control decal, E/M, 932	1	-	
12	48633	Control decal, Dairy Queen, 930	-	1	
12	48632	Control decal, Dairy Queen, 932	1	-	
12	48043	Control decal, 930Q	-	1	
13	72277	Power switch, DPST, splash proof	1	1	
13	52224	Rocker switch, 125-250 VAC, CE	1	1	
14*	15063	Power cord, 120 VAC	1	1	A
14*	70436	Power cord, CE	1	1	A
<b>Recommended Parts: A = Truck Stock; B = Dist. Stock</b> <b>* = Not Shown</b>					

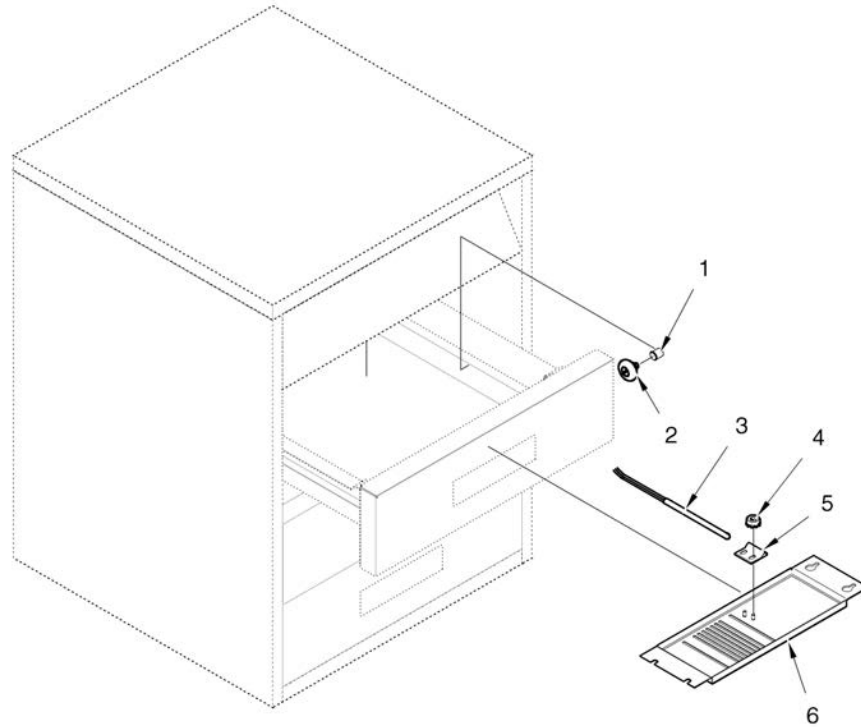
# Drawer Assembly





Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	31504	Wire basket w/divider	2	3	
2	31417	Crumb trays	2	3	
3	41836	Drawer handle	2	3	
4	44374	Drawer assembly, complete	2	3	
4	44373	Drawer frame weld assembly	2	3	
4	49525	Drawer assembly, complete quick	-	3	
4	49521	Drawer frame weld assembly, quick	-	3	
5	31421	Bearing w/screw	4	6	
6	31357	Bearing spacer	4	6	
<b>Recommended Parts: A = Truck Stock; B = Dist. Stock</b> <b>* = Not Shown</b>					

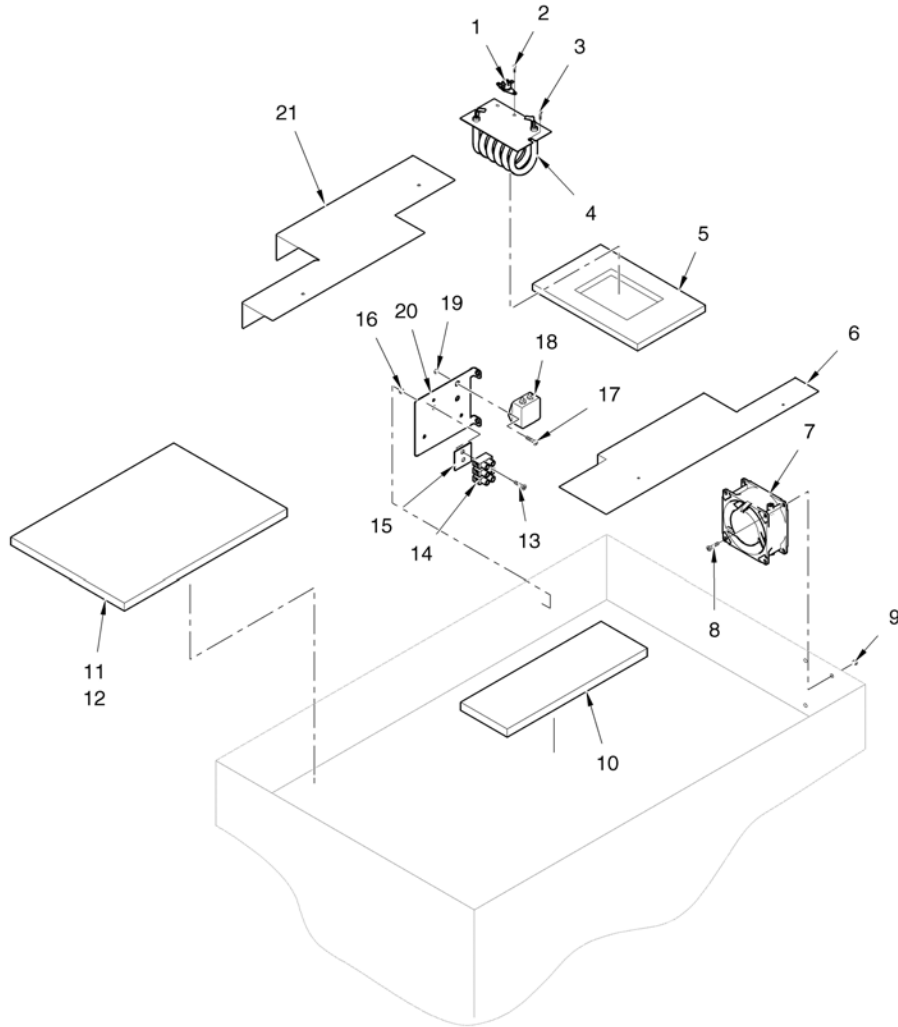
# Probe Assembly



Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	31357	Bearing spacer	6	6	
2	31421	Bearing w/screw	6	6	
3	29523	Probe	1	1	A
4	NS02-005	Nut	2	2	
5	31483	Probe bracket	1	1	

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
6	48107	Probe cover	1	1	
<b>Recommended Parts: A = Truck Stock; B = Dist. Stock</b> <b>* = Not Shown</b>					

# Heaters and Insulation

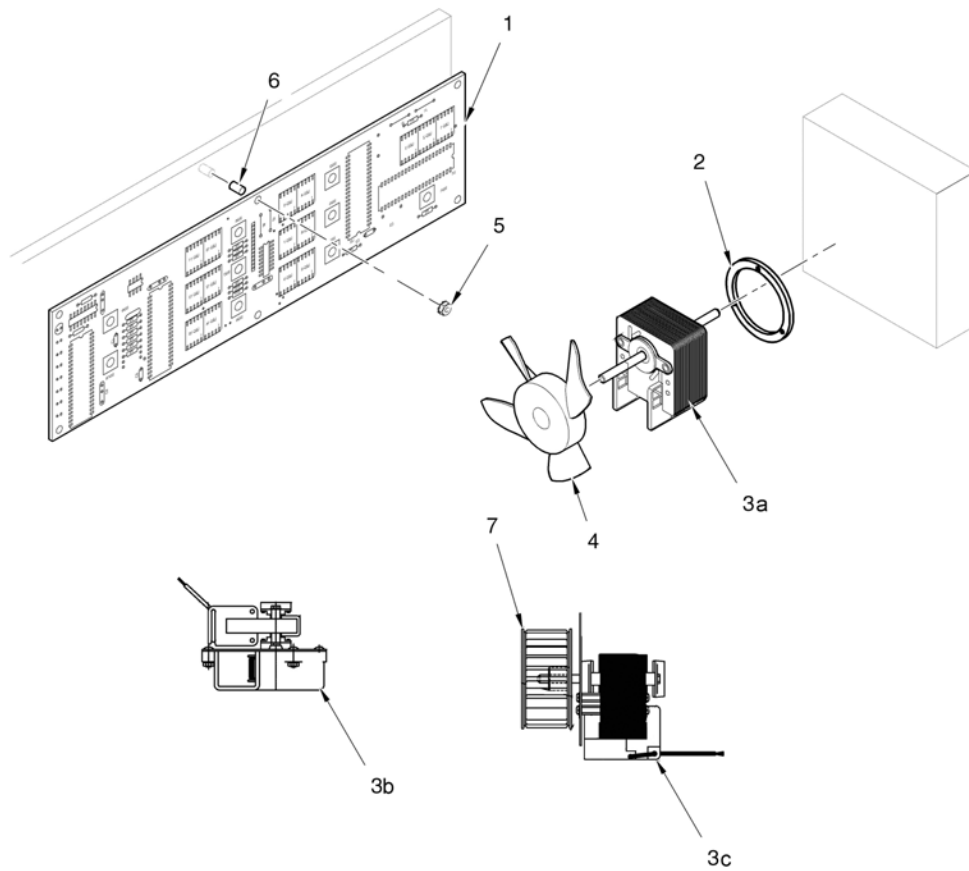


Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	27071	High limit, E/M	1	1	A

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	65132	High limit, 415°F, CE	1	1	A
2	SC04-003	Screw	2	2	
3	SC04-003	Screw	2	2	
4	27661	Heater, 120 VAC, 800W, domestic, CDT	1	1	A
4	27943	Heater, 240 VAC, 800W, international, E/M, CDT	1	1	A
4	44529	Heater, 120 VAC, 800W, domestic, E/M	1	1	A
4	44975	Heater, 240 VAC, 1000W, 930Q	1	1	A
5	44966	Insulation, top	1	1	
6	44971	Insulation retainer, right	1	1	
7	16684	Cooling fan, 120 VAC	1	1	A
7	16688	Cooling fan, 240 VAC	1	1	A
8	SC01-037	Screw	4	4	
9	NS02-005	Nut	4	4	
10	44969	Insulation	1	1	
11	44968	Insulation	2	2	
12	44965	Insulation	1	1	
13	SC01-176	Screw	2	2	
14	31563	Terminal block assembly	1	1	
14	ME50-021	Terminal block assembly, CE	1	1	
15	44854	Insulator	1	1	

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
16	NS02-009	Nut	2	2	
17	SC01-023	Screw	2	2	
18	52080	Power cord filter, CE	1	1	
19	NS02-005	Nut	2	2	
20	40836	Terminal block and relay mounting bracket	1	1	
20	46811	Terminal and nutsert bracket assembly, CE	1	1	
21	44973	Insulation retainer, left	1	1	
22*	31549	Insulation, wrap-around	1	1	
23*	SC01-134	Screw	2	2	
24*	NS02-007	Nut	2	2	
<b>Recommended Parts: A = Truck Stock; B = Dist. Stock</b> <b>* = Not Shown</b>					

## PCB and Blower Motor Assembly

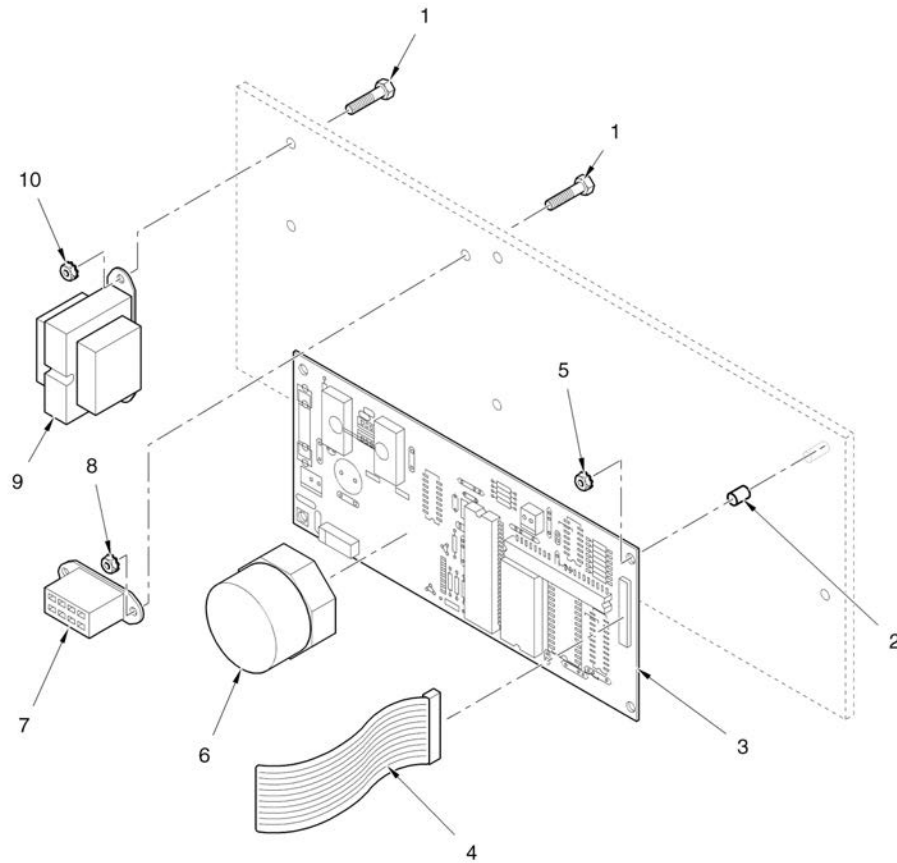


Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	37374	PC board, 6 timer display, 930, CDT	-	1	A
1	41818	PC board, 4 timer display, 932, CDT	1	-	A
2	25698	Blower plate gasket	1	1	
3a	25751	Blower motor, 120 VAC	1	1	A
3a	25752	Blower motor, 240 VAC	1	1	A
3b	25221	Blower motor, 120 VAC	1	1	A

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
3b	25407	Blower motor, 240 VAC, 50 Hz	1	1	A
3c	31371	Blower motor, 120 VAC	1	1	A
4	25706	Fan blade	1	1	
5	NS02-005	Nut	6	6	
6	31555	Spacer	6	6	
7	25621	Blower wheel	1	1	
8*	25619	Blower outlet gasket	1	1	
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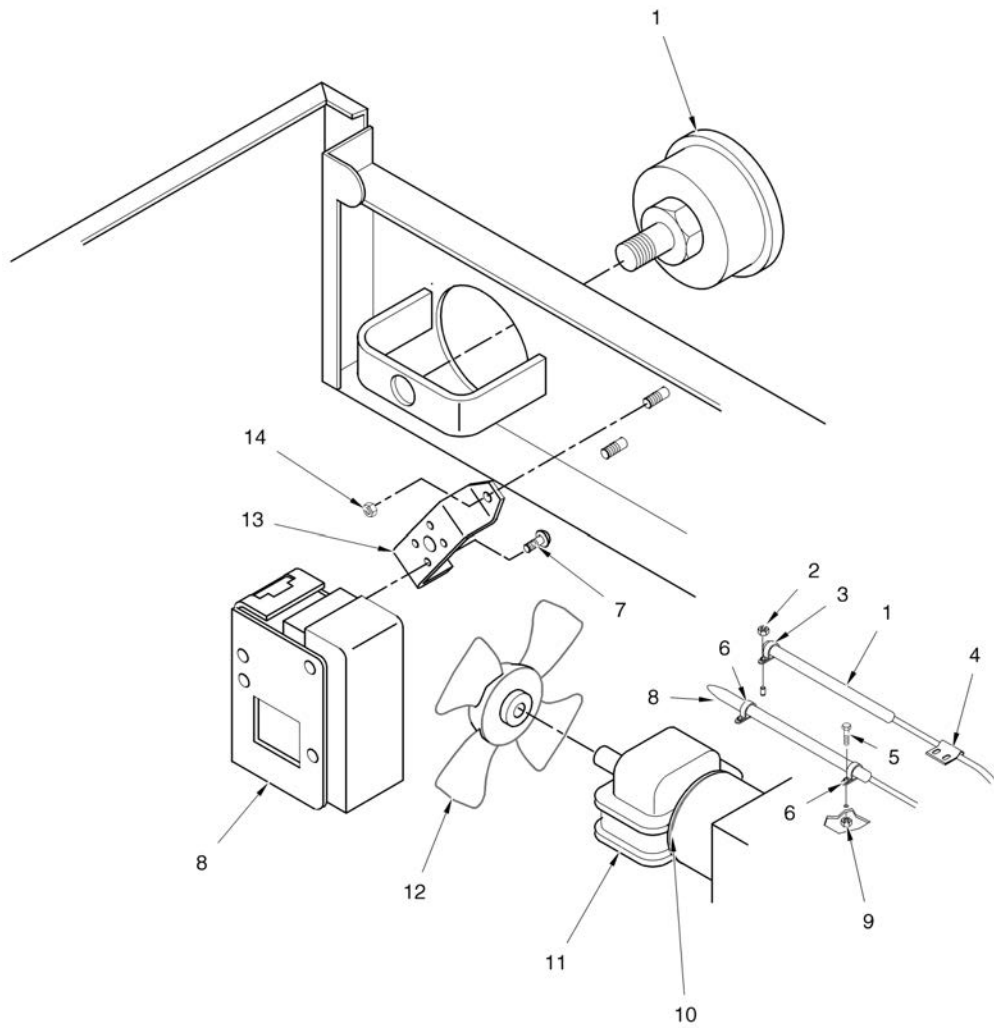
## Countdown Timer (CDT) Controls



Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	SC01-049	Screw	4	4	
2	ME50-014	Spacers	4	4	
3	70047	Control PC board, 930, CDT	-	1	A
3	54855	Control PC board, KFC	1	1	A
3	70048	Control PC board, 4 timer, McDonalds	1	1	A

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
3	70114	Control PC board, 930Q	-	1	A
4	31737	Control PC board cable assembly	1	1	
5	NS02-005	Nut	4	4	
6	36210	Replacement beeper	1	1	A
7	31369	Relay, 240 VAC, 115	1	1	A
8	NS02-005	Nut	2	2	
9	30978	Transformer, 115 VAC	1	1	A
9	28979	Transformer, 240 VAC	1	1	A
10	NS02-005	Nut	2	2	
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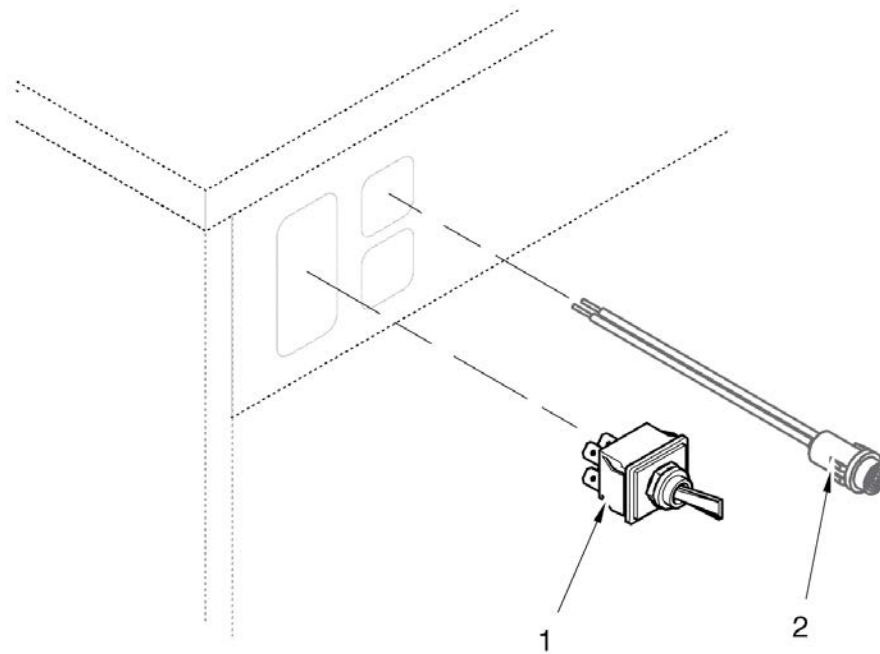
# Electromechanical Assembly



Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	14250	Thermometer	1	1	A
2	NS02-006	Nut	2	2	
3	EF02-035	Thermometer bulb clamp	1	1	
4	EF02-030	Thermometer bulb clamp	1	1	

Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
5	SC01-023	Screw	2	2	
6	EF02-031	Thermostat bulb clamp	2	2	
7	SC01-023	Screw	2	2	
8	14209	Thermostat with clips	1	1	A
9	NS02-006	Nut	2	2	
10	25698	Blower plate gasket	1	1	
11	25751	Blower motor, 120 VAC	1	1	A
11	25752	Blower motor, 240 VAC	1	1	A
12	25706	Fan blade	1	1	
13	25903	Thermostat bracket	1	1	
14	NS02-006	Nut	2	2	
15*	44923	Blower box end	1	1	
16*	SC01-034	Screw	3	3	
17*	NS02-007	Nut	2	2	
18*	25619	Blower outlet gasket	1	1	
<b>Recommended Parts: A = Truck Stock; B = Dist. Stock</b> <b>* = Not Shown</b>					

## Electromechanical Control Assembly



Item No.	Part No.	Description	Qty.		Stocking Level
			932	930	
1	49353	Toggle switch	1	1	A
2	16624	Indicator lights	2	2	A
2	54085	Indicator light, green, CE	2	2	A
<b>Recommended Parts: A = Truck Stock; B = Dist. Stock</b> <b>* = Not Shown</b>					

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